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D4635-044
Job Sheet 201715


Part No: D4635-044 **Job Qty:** 1 pcs
Part Name: Aft Ceiling Panel Assembly, RH

Part Weight: 0 lbs **Status:** Scheduled **Priority:** Medium
Job Created: 10/9/19 **Job Tracking No:**
Due Date: 11/15/19 **Created By:** Marie Lajeunesse
Type: SOLD **Description:**
Note: DWG D4635 REV.G SHEETS 7,8 IPP Rev. A 12/08/09 New Issue DL IPP Rev B 12/11/08 Doc Release DL IPP Rev. C Dwg. Update13/07/09 DL verf:DD IPP Rev D Dwg Update 13/12/09 DL Ipp Rev. E Dwg Update 14/01/09 DL IPP Rev. F Dwg. Update 15/01/27 DL IPP REV:G 19.05.14 AS PER DWG REV.G DD VERF:DP
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	11/15/19		0.00	1.00	Small Fab - 1		DAS Sign-off NOV 18 2019 58 9-89
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	1 pcs	11/15/19		0.00	0.00	QC 5 - 10		DAS NOV 27 2019 68 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
130	Packaging 3-1 - Stock - B4B	1 pcs	11/15/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		

					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	

140	QC 21 - SA	1 pcs	11/15/19	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op 100 - ~~APPLY A 3/16" SEAM OF PLASTIC WELD 2 ON TOTAL LENGTH OF PART ON EACH SIDE OF LIGHT, LET~~
Descriptions: ~~DRY FOR ONE HOUR** PLASTIC WELD 2 BATCH:~~ 1- Assemble as per Dwg D4635-042 2-
~~Install No Smoking & Seat belt symbols 3- Install led lights 4- Install air valves 5- Install wiring harness~~
120 - (QC5- Inspect part completeness to step on W/O)
130 - (Identify as per dwg & Stock Location:)
140 - (QC21- Final Inspection - Work Order Release)

012968

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4635-144	Aft Ceiling Replacement Panel Assembly, RH	1 pcs (1 ea)	100-Small Fab - 1	52291921
D4646-1	Plenum Cap Assembly	1 pcs (1 ea)	100-Small Fab - 1	5163466
D4652-7	Air Valve	1 pcs (1 ea)	100-Small Fab - 1	5224507
D4655-1	Speaker	1 pcs (1 ea)	100-Small Fab - 1	5224507
D4708-9	Lanyard	1 pcs (1 ea)	100-Small Fab - 1	5001856
D4728-046	RH Cabin Speaker #3	1 pcs (1 ea)	100-Small Fab - 1	5018478
D4743-1	Speaker Grill	1 pcs (1 ea)	100-Small Fab - 1	5224507
MS21044-N08	Nut	4 Ea (4 ea)	100-Small Fab - 1	5035149
MS21919-WDG8	Clamp	3 Ea (3 ea)	100-Small Fab - 1	5134224
MS24693-BB51	Screw	4 Ea (4 ea)	100-Small Fab - 1	534407
NAS1149DN832J	Washer	4 Ea (4 ea)	100-Small Fab - 1	5185074

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D4635-144	1	0	0
	D4646-1	1	37	0
	D4652-7	1	0	0
	D4655-1	1	29	0
	D4708-9	1	48	0
	D4728-046	1	10	0
	D4743-1	1	33	0
	MS21044-N08	4	157	0
	MS21919-WDG8	3	131	0
	MS24693-BB51	4	661	0
	NAS1149DN832J	4	500	0
Part Specifications				
Specifications could not be found.				

Plex 10/30/19 8:16 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY			
		Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread			
Other/Details:		Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up			
		Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function			
Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled		Other/Details:			
		Completed By Lead hand / Supervisor QC / QA Coordinator			